

5/11

DART AEROSPACE LTD	Work Order:	22416
Description: Spacepod Hardware Kit	Part Number:	K10018
Dwg:	Qty:	3 Kits
Ref: K10018		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	HA	05.02.14	3																																												
2	KP	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-041</td> <td>✓ Web Assembly</td> <td>B22188</td> </tr> <tr> <td>1</td> <td>D2985</td> <td>✓ Decal</td> <td>B21571</td> </tr> <tr> <td>16</td> <td>AKS7-1032-130</td> <td>✓ Insert</td> <td>m6087</td> </tr> <tr> <td>8</td> <td>AN3-3A</td> <td>✓ Bolt</td> <td>m16895</td> </tr> <tr> <td>8</td> <td>AN3H4A</td> <td>✓ Bolt (or AN3H4)</td> <td>m15387/m17071</td> </tr> <tr> <td>36</td> <td>AN525-10R7</td> <td>✓ Screw</td> <td>m15943</td> </tr> <tr> <td>8</td> <td>AN960JD10</td> <td>✓ Washer</td> <td>m16895</td> </tr> <tr> <td>16</td> <td>AN960JD10L</td> <td>✓ Washer</td> <td>m16363/m16612</td> </tr> <tr> <td>16</td> <td>MS21042L3</td> <td>✓ Nut (or -3)</td> <td>m15924</td> </tr> <tr> <td>8</td> <td>MS24694S67</td> <td>✓ Screw</td> <td>m15106</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2174-041	✓ Web Assembly	B22188	1	D2985	✓ Decal	B21571	16	AKS7-1032-130	✓ Insert	m6087	8	AN3-3A	✓ Bolt	m16895	8	AN3H4A	✓ Bolt (or AN3H4)	m15387/m17071	36	AN525-10R7	✓ Screw	m15943	8	AN960JD10	✓ Washer	m16895	16	AN960JD10L	✓ Washer	m16363/m16612	16	MS21042L3	✓ Nut (or -3)	m15924	8	MS24694S67	✓ Screw	m15106			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	CL	05/03/28	3																																												
4	ST	Identify and Stock	ML	05-04-18	3																																												
5	AC	Cost / part: 66.42	CL	05/04/18	3																																												
6	DC	Close W/O 68.44 Inspect Level 21	Syc	05-04-19	3																																												
			HA	05.04.20	3																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	

RELEASED
 2014/08/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 14, 2005
07:34 am

Work Order No	: 0022416	Department Code:	
Project Name	: K10018	Burden Flags	: NNNNNNN
Project For	: WK511	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: K10018	Invoice Number	:
Description	: Spacepod Hardware Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 3	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 02-11-05	Actual Margin	: 0.000%
Est Finish Date	: 03-03-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00